

must ship July 30

## Work Order ID 60791

Thursday, July 22, 2010 1:34:21 PM



Page 1

Item ID: D4148-5

Accept



Setup

Start



Revision ID:

Item Name: Eyebolt Stud

Stop



Start Date: 7/22/2010 Start Qty: 4.00



Cust Item ID:

Required Date: 7/29/2010 Req'd Qty: 4.00



Customer:

Reference:

Approvals:

Process Plan:



Date: 10/22/2010 Tooling:

Date:

Run

Start



QC:

Date:

SPC (Y/N):

Date:

Stop



### Sequence ID/ Work Center ID

### Operation Description

Set Up/  
Run Hours

Tool ID

Tool #

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

Draw Nbr

Revision Nbr

D4148

PA1

100

0.00



Doosan

Memo

0.00

Doosan Lathe

turn as per dwg and folio FA951

DWG REV: B

FOLIO REV: N/A

SL 10/07/2010

4

110



DEBURR

QC2- Inspect parts off machine FAI/FAIB

0.00

SL 10/07/2010

4

QC

Quality Control

Memo

0.00

4

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

**Work Order ID 60791**

Thursday, July 22, 2010 1:34:21 PM



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Item ID: D4148-5

Accept



Setup Start



Revision ID:

Item Name: Eyebolt Stud

Start Date: 7/22/2010

Start Qty: 4.00



Required Date: 7/29/2010

Req'd Qty: 4.00



Reference:

Cust Item ID:

Customer:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Run Start

Sequence ID/  
Work Center ID

120



QC

Quality Control

Operation  
Description

QC8- Inspect parts - second check

Set Up/  
Run Hours

0.00

Tool ID

Tool #

Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp*SP 06/25*

4

150



Packaging

Packaging

Identify as per dwg & Stock Location: *Splice*

0.00

*10-7-26 SP 4*

160



QC

Quality Control

QC21- Final Inspection - Work Order Release

0.00

Memo

0.00

*10/07/2010**PL 00-7-2  
(4)*

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

# Picklist Print

Thursday, July 22, 2010 1:34:25 PM

Page 1

Work Order ID: 60791

Parent Item: D4148-5

Parent Item Name: Eyebolt Stud



Start Date: 7/22/2010

Start Qty: 4.00

Required Date: 7/29/2010

Required Qty: 4.00

Comments: IPP REV:A NEW ISSUE 10-07-22 JLM VERIFIED BY:DD

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M303R1.000 303 Round Bar 1.00		Purchased		No			f	17.4460	0.2	0.842105			

Location	Loc Qty	Loc Code
MAT028	17.446	
113325	17.446	

-84 SL 10/07/25

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_  
 Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

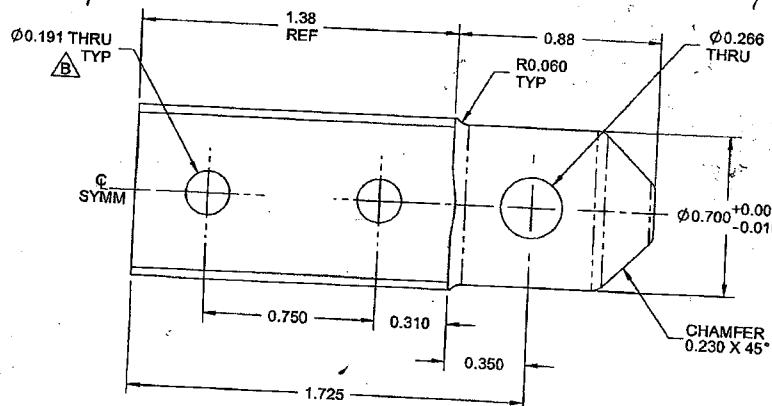
NOTE: Date & initial all entries

DART AEROSPACE LTD	Work Order:	60791
Description: eyebolt stud	Part Number:	A4148-5
Inspection Dwg: A4148 Rev: B		Page 1 of 1

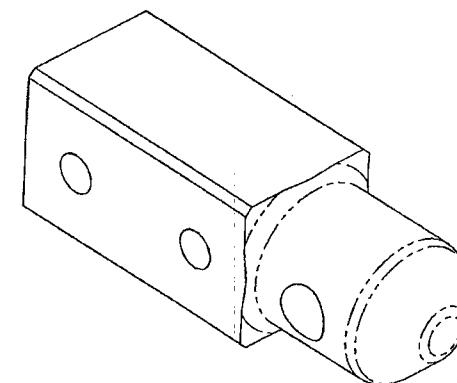
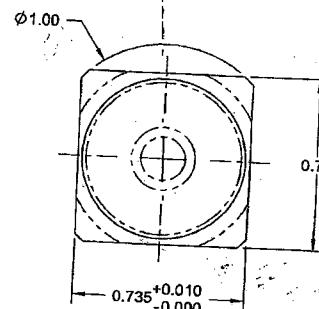
## **FIRST ARTICLE INSPECTION CHECKLIST**

Measured by:	SL	Audited by:	DL	Preliminary Approval:	
Date:	10/07/24	Date:	10/07/25	Date:	

10.06.15



**D4148-5 EYEBOLT STUD**



SHOP COPY  
RETURN TO  
ENGINEERING  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. *6029*

*1350-7-22*

**RELEASED**  
2010-07-16  
*MP*

**NOTES:**  
 1) MATERIAL: 303/304/316 STAINLESS STEEL BAR PER ASTM A582 OR ASTM A276  
 REF DART SPEC MS304B OR MS303B  
 2) FINISH: NONE  
 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED  
 4) UNITS: INCHES UNLESS OTHERWISE NOTED  
 5) BREAK ALL SHARP EDGES: 0.005 TO 0.010 MAX  
 6) IDENTIFICATION: NONE  
 7) WEIGHT: 0.28 lbs

DESIGN	<i>11</i>	DART AEROSPACE LTD
DRAWN	<i>11</i>	HAWKESBURY, ONTARIO, CANADA
CHECKED	<i>TP</i>	DRAWING NO.
MFG. APPR.	<i>TP</i>	D4148
APPROVED	<i>MP</i>	REV. B
DE APPR.	<i>MP</i>	TITLE
DATE	10.07.05	SCALE
		NTS

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*D4148-5-1e95*